

# CCR DESTRATIFICATION SYSTEM

## AND OTHER IN-LAKE TREATMENT

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**WWE**  
WRIGHT WATER  
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# AGENDA – BASIS OF STUDY

- Describe the Existing Compressed Air Destratification System
- Overview the Performance of the Existing Destratification System
- Investigate Expansion of the Existing System Based on Hydros Model
- Identify Other Possible Technologies for In-Reservoir Treatment



# DESTRATIFICATION SYSTEM OBJECTIVES - 2005

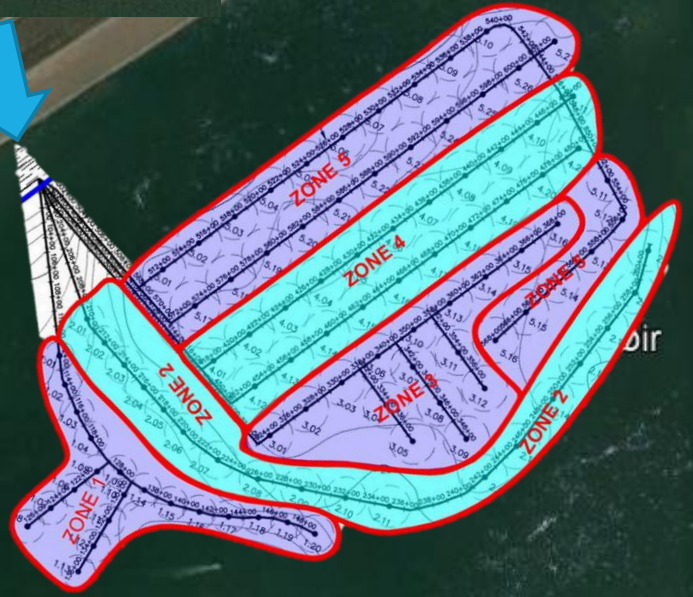
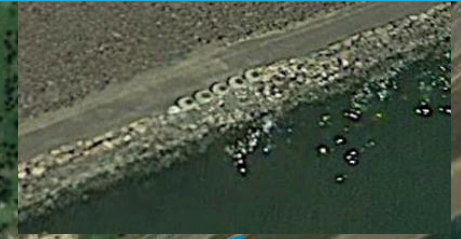
- Reduce Nutrient Releases from Sediment
- Decrease Seasonal Mean Chlorophyll  $\alpha$  by About 8  $\mu\text{g/L}$
- Decrease Annual Peak Chlorophyll  $\alpha$
- Increase Dissolved Oxygen Concentrations at Bottom
- Reduce Blue-Green Algae



Manifold Manholes  
(5)

Compressor Building

# DESTRATIFICATION SYSTEM

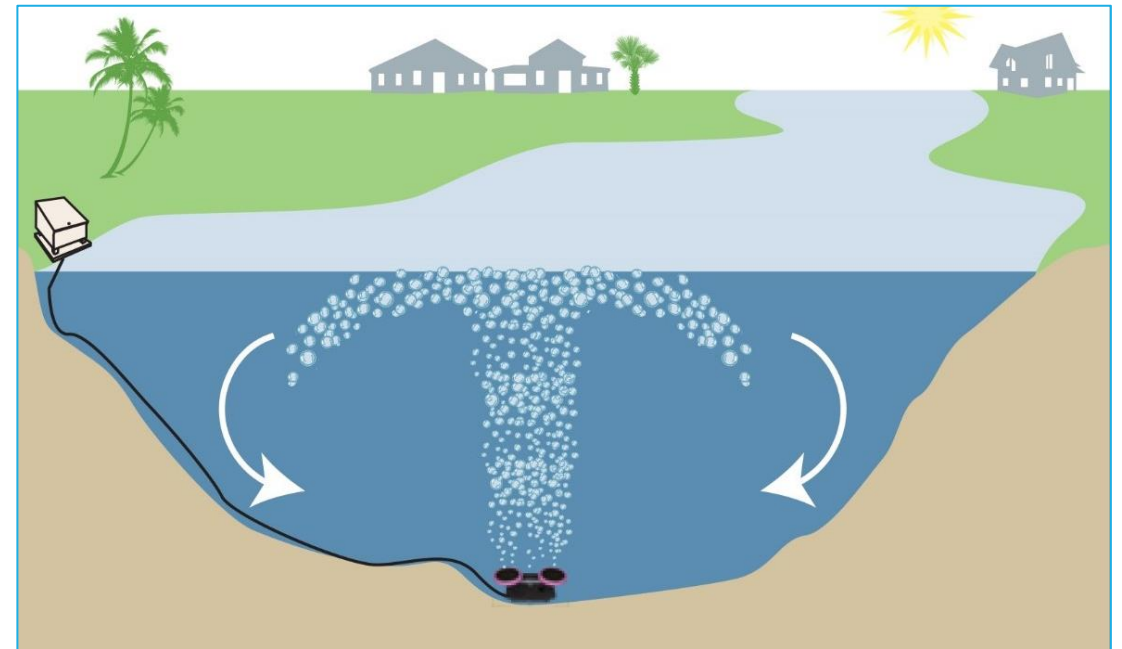


2928 ft

Google Earth

# EXISTING SYSTEM DESCRIPTION

- Bubble Plume Diffusers – Rely on Lake Surface Oxygenation
- Diffuser Spacing 250 to 350 Feet
- Rotary Screw Air Compressor – 125 Horsepower
- Original 102 Diffusers – In 2009 Increased to 116 Diffusers
- Compressor Building
- Capital Costs \$970,000



# UNLIKE WASTEWATER TREATMENT PLANT REACTORS



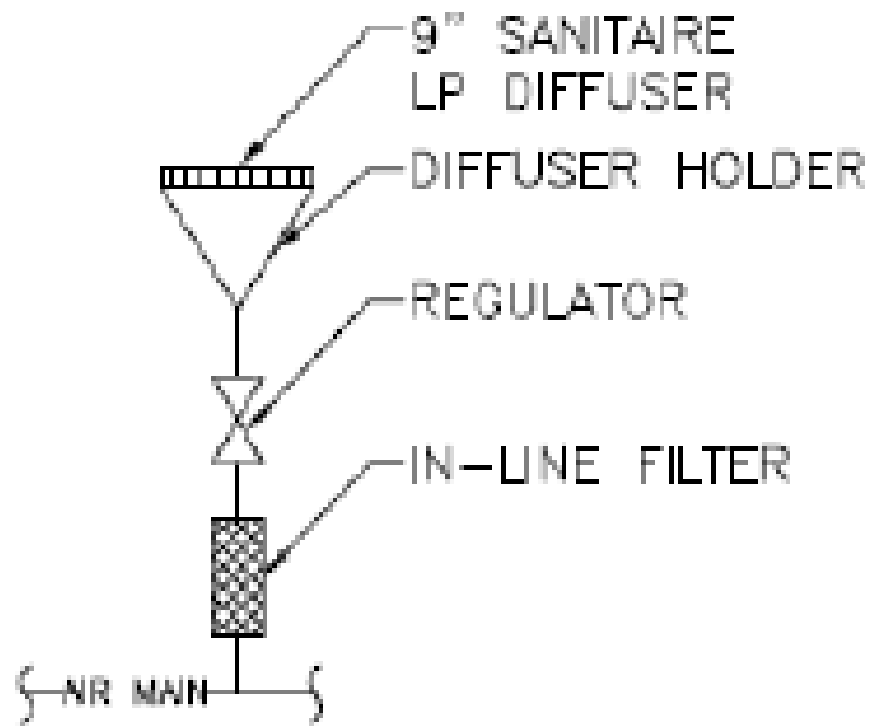








# DIFFUSER ASSEMBLY – 116 TOTAL

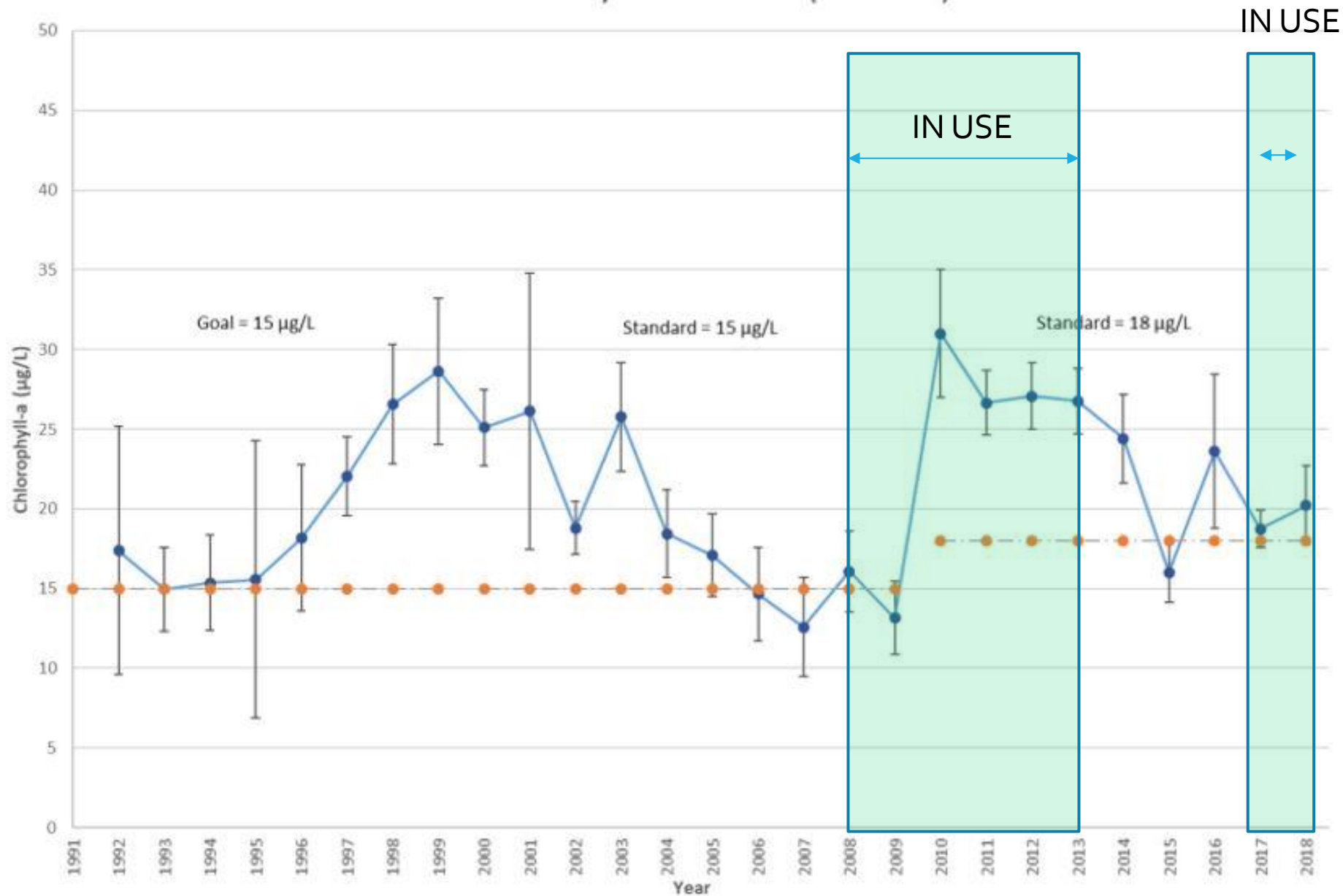


# HISTORY – CURRENT SYSTEM

- 2006 Design
- 2007 Construction
- 2008 Startup
- 2012 Evaluation of Compressor Overheating and Noise
- 2014, 2015, and 2016 Did Not Operate System
- 2017 and 2018 Operated May through July 1



Historical Seasonal Mean (July through September) Concentrations of Chlorophyll-a Measured in Cherry Creek Reservoir (1991-2018)



# SUMMARY - EXISTING SYSTEM ISSUES

- Mixed Results as Measured by Water Quality
- Compressor Was Oversized Without Variable Speed or Receiver Tank
- Building Ventilation System Inadequate
- Overheating and Shut Down



# MODIFYING AND EXPANDING THE DESTRATIFICATION SYSTEM

- Reservoir Bubble Plume Model Simulations (Hydros)
  - No Compressor Shutdowns
  - Increased Airflow to Existing Number of Diffusers
  - Additional Diffusers at Same Airflow to Each Diffuser
  - Additional Diffusers and Increased Air Flow to Each Diffuser



# EXPANSION OF THE DESTRATIFICATION SYSTEM – TO SEE MODEST IMPROVEMENT

- Replace Existing Compressor
- Use Existing Building with a Modified Building Air System
- Expand the Number of Diffusers (to 232) and Consider Different Type of Diffusers
- Larger Pipelines to Deliver the Additional Air
- Estimated Capital Cost \$2.14 million



# OTHER IN-RESERVOIR APPROACHES

- Single Periodic Dose Aluminum Sulfate Treatment
- Sediment Removal and/or Deepening the Reservoir
- Side Stream Liquid Oxygen





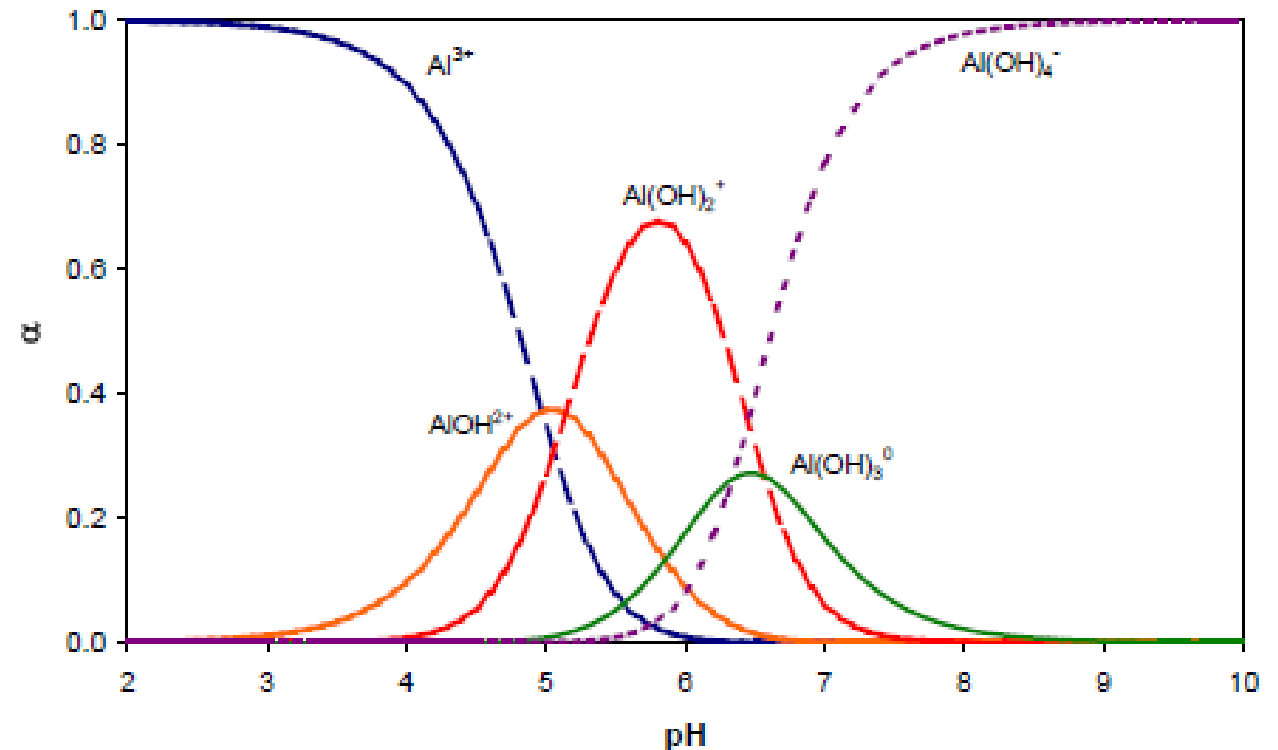
# ALUM DOSE POSSIBLE BENEFITS FOR CCR



- Reduce Phosphorus
- Drive a Phosphorus Limit for Productivity
- Reduce Chlorophyll  $\alpha$
- Many Lakes Proven Water Quality Improvements

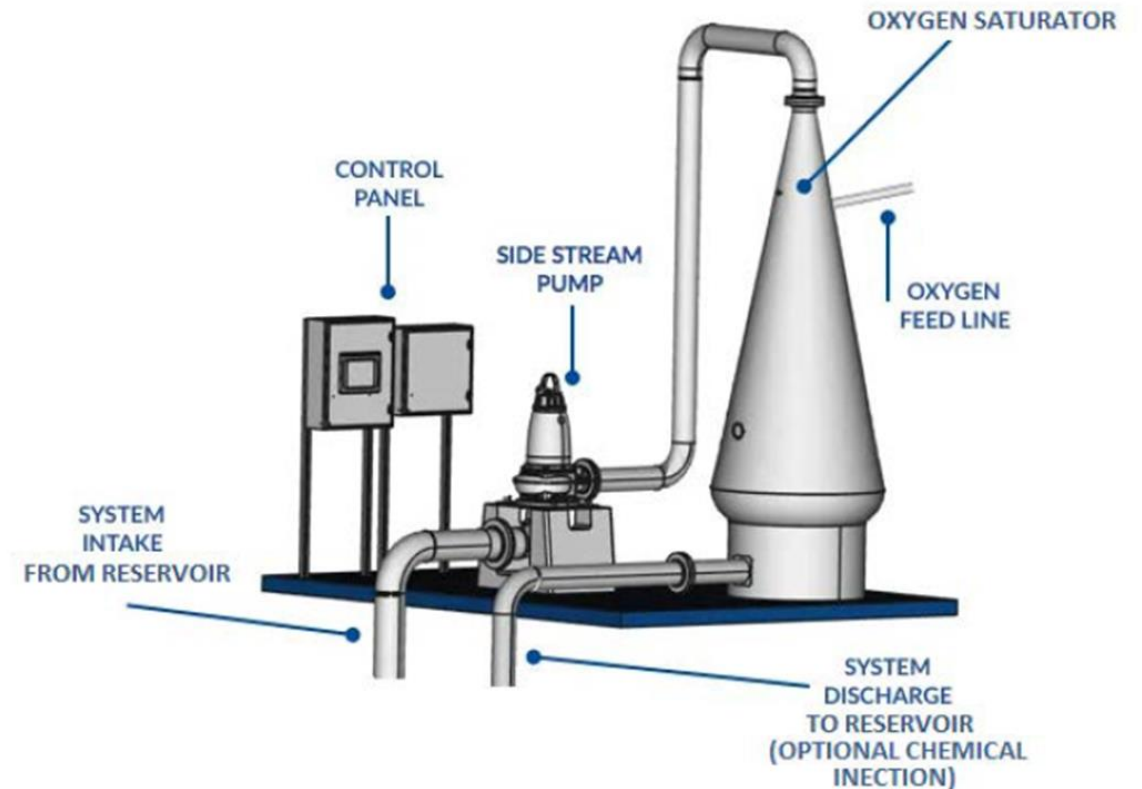
# ALUM CONSIDERATIONS

- Model Simulations
- Ecological Aspects
- Water Quality Aspects
- Bench Scale Investigations
- Pilot Scale Investigations



# SIDE STREAM LIQUID OXYGEN

- Good Track Record for Application
- Oxygen is Introduced at the Bottom of the Reservoir
- Oxygen Efficiency is Greatest
- Alum Addition Option



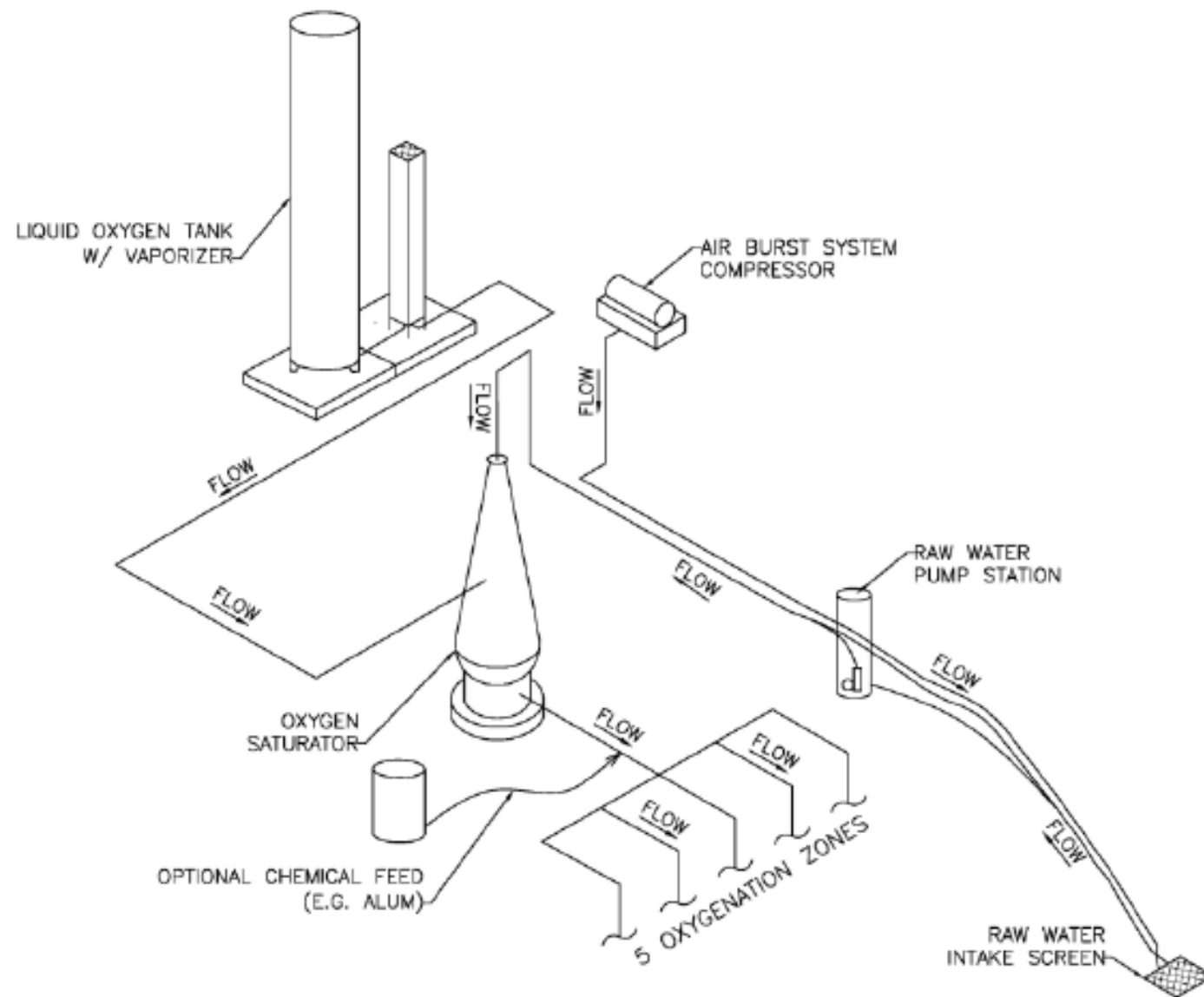


Figure 16. Conceptual Process Flow Diagram for the Side Stream Liquid Oxygenation System Alternative.



**Figure 18.** An Existing Liquid Oxygen Storage Tank and Vaporizers.  
Liquid oxygen deliveries would include delivery of 20 tons of oxygen every two and a half weeks.

# SUMMARY OF CONCLUSIONS

- Even with Significant Expansion, the Existing Aerated Destratification System Will Not Meet the Chlorophyll  $\alpha$  Limit.
- Additional Diffusers Would Result in Lower Chlorophyll  $\alpha$
- Evaluation of the Proper Use of Alum May Represent Most Efficient Approach
- A Side Stream Liquid Oxygen System Could Provide Greater Water Quality Benefit
  - Higher Dissolved Oxygen Levels to Bottom Portion
  - Means to Add Alum During Periods of Higher Phosphorus